

VALVE TORQUES AT MAX RATING

Series 35 (1000 CWP: 1/4"-2"; 800 CWP 2 1/2"-4")	
Valve Size (in)	Breakaway Torque (lbf-in)
	RTFE SEAT
1/4", 3/8", 1/2"	40
3/4"	80
1"	110
1 1/4"	160
1 1/2"	190
2"	250
2 1/2"	500
3"	720
4"	800