

TORQUES

VALVE TORQUES AT MAX RATING

SERIES 25	
VALVE Size (in)	BREAKAWAY TORQUE (ibf-in)
	RTFE
$\frac{1}{4}"$, $\frac{3}{8}"$, $\frac{1}{2}"$	40
$\frac{3}{4}"$	80
1"	110
1 $\frac{1}{4}"$	160
1 $\frac{1}{2}"$	240
2"	300
2 $\frac{1}{2}"$	500
3"	720