

VALVE TORQUES AT MAX RATING

Series 24 (2000 CWP: 1/4"-1"; 1500 CWP: 1 1/4"-2")	
RTFE Seat & K Seat	
Size	In-lbs
1/4"	60
3/8"	60
1/2"	60
3/4"	90
1"	100
1 1/4"	115
1 1/2"	150
2"	180